

WELD-ON SELECTION GUIDE

For assistance in selecting the right Weld-On products for your application, please refer to the selection guide below.

		Nominal Pipe Size	mm	20	25	32	40	50	63	75	90	110	160	200	250	315	355	600	800		
		in		3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	6	8	10	12	14	24	30			
Primers	AQUA BLUE	P75																			
	PURPLE CLEAR	P70																			
	PURPLE CLEAR	P68																			
Specialty	GREEN CLEAR	794***																			
	GREEN CLEAR	790**																			
	MILKY CLEAR	763°																			
ABS	BLACK MILKY	773																			
	YELLOW MILKY	771																			
CPVC	YELLOW	Flow ^{1a} Guard Glow																			
	YELLOW	Flow ^{1a} Guard Gold																			
	GRAY	729																			
	GRAY	724 [◇]																			
	GRAY	714																			
	GRAY	713																			
PVC	SPECIALTY CEMENTS	BLUE	798																		
		BLUE	795																		
		BLUE	748 [†]																		
		BLUE	747 [†]																		
		BLUE	738 [†]																		
		BLUE	737 [†]																		
		BLUE	735 [†]																		
		BLUE	727 [†]																		
		BLUE	725 [†]																		
	EXTRA HEAVY BODY	WHITE GRAY	719																		
	HEAVY BODY	GRAY	717																		
		GRAY	711																		
	MEDIUM BODY	BLUE	721 [†]																		
		GRAY	705 [†]																		
		GRAY	704 [†]																		
REGULAR BODY	CLEAR	710																			
	CLEAR	702																			
	CLEAR	700																			

Pipe Format

□ Schedule 40/PN3.2, PN4, PN6

■ Schedule 80/PN10, PN16

† Can be used without a primer with fittings having an interference fit (unless primer required by local code).

◇ For CPVC and PVC Chemical Piping Systems

* FlowGuard® and FlowGuardGold® are registered trademarks of The Lubrizol Corp.

* Styrene Pipe

** PVC, CPVC, ABS and Styrene Pipes

*** ABS to PVC Transition Joints

CTS: Copper Tube Size

